

# Material: UNI G X 2 NiCrMo 28-20-2

## Standard Specification for Steel Castings for Pressure Purposes

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** UNI G X 2 NiCrMo 28-20-2 Steel Castings for Pressure Purposes

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition		
Carbon	C %	0.030 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.035 max.
Sulphur	S %	0.025 max.
Chromium	Cr %	19.000 - 22.000
Molybdenum	Mo %	2.000 - 2.500
Copper	Cu %	2.000 max.
Nitrogen	N %	0.200 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	430 - 630
Yield Strength in Mpa	190 min.
Elongation in %	30 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	60 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4458	EN	European Union	Casting
1.4458	DIN	Germany	Casting
1.4458	DIN	Germany	Casting
GX2NiCrMo28-20-2	DIN	Germany	Casting
GX2NiCrMo28-20-2	AFNOR NF	France	Casting
GX2NiCrMo28-20-2	EN	European Union	Casting
GX2NiCrMo28-20-2	DIN	Germany	Casting

**Disclaimer:** All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)



+91-99090 45075



[info@icastllp.com](mailto:info@icastllp.com)



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India